



## COPPERFORM HALF ROUND EURO BEAD GUTTER

### Installation

1. Gutter brackets should be fixed to fascia board at 750mm centres using copper nails, Stainless Steel screws or other appropriate fixings. It is recommended that installers wear gloves to minimise fingerprints
2. Ensure appropriate fall is achieved 1:500 when installing brackets as per AS/NZS 3500.3.
3. Gutter lengths should be loosely laid on to the brackets to calculate correct length and cut using a fine tooth saw or snips.
4. Click-on outlets should be placed in position and secured by first hooking under the front scroll of the gutter and roll in to place. The tabs on the back of the click-on outlet should be folded down securely to fix the outlet in place.
5. The correct size outlet hole should be drilled using a tank cutter or hole saw. The hole should be de-burred.
6. If using drop nozzle outlets in place of Click-on outlets, these will need to be secured by solder or rivets.
7. Gutters should be joined using a connector bracket. First, hook the connector bracket under the front scroll of the gutter and roll it back to follow the gutter profile. Keep the connector bracket tight to the gutter to compress the rubber gaskets. Ensure the joint is equally spaced over the adjoining gutter/ component sections. The tabs on the back of the connector bracket should be folded down securely to fix the joint in place.
8. Gutter internal and external corner angles can be joined the same way.
9. Once gutter length is complete, sit gutter firmly in to gutter brackets. Fold down tabs on front and rear of fascia bracket to secure gutter in place.
10. Stop ends are left and right handed and are fixed by silver soldering. Each joining surface should be cleaned with wire wool. Flux should be applied to joining surfaces. Heat using a blow torch until flux begins to bubble. Apply solder to joint gap to seal. Please note discolouration of the gutter will occur due to the heat applied. This will disappear in time as the gutter weathers.

